Print the Data Form

ehead

YOUR RELIABLE PARTNER FOR CROSSHEAD SOLUTIONS

Company data

Your adress : Country : _____

Name : Date :

Company:

Product details

types of product

type of plastic processed

conductor Ø: min. _____ max. _____

conductor type : ☐ solid ☐ stranded

insulation O.Ø: min. _____ max. _____

intended production speed: min. _____ max. _____

General informations

Existing line : ☐ YES ☐ NO Existing tooling : ☐ YES ☐ NO

Centring system

☐ Self-centering / fixed ☐ manually centered ☐ micro-centered

Product structure

☐ SINGLE LAYER 

☐ SKIN+ STRIPE 

☐ DOUBLE LAYERn+STRIPE 

☐ DOUBLE LAYER 

☐ DOUBLE LAYER + SKIN 

☐ DOUBLE LAYER SKIN+ STRIPE 

☐ Foam 

☐ Skin-Foam 

☐ Foam-Skin 

☐ Skin-Foam-Skin 

☐ Skin-Foam-Skin + stripe 

☐ FLAT CABLE 

TEL : +(86) 0512 5396 7596 FAX: +(86) 0512 6923 3120
E-MAIL: info@ecrosshead.com Website: www.ecrosshead.com

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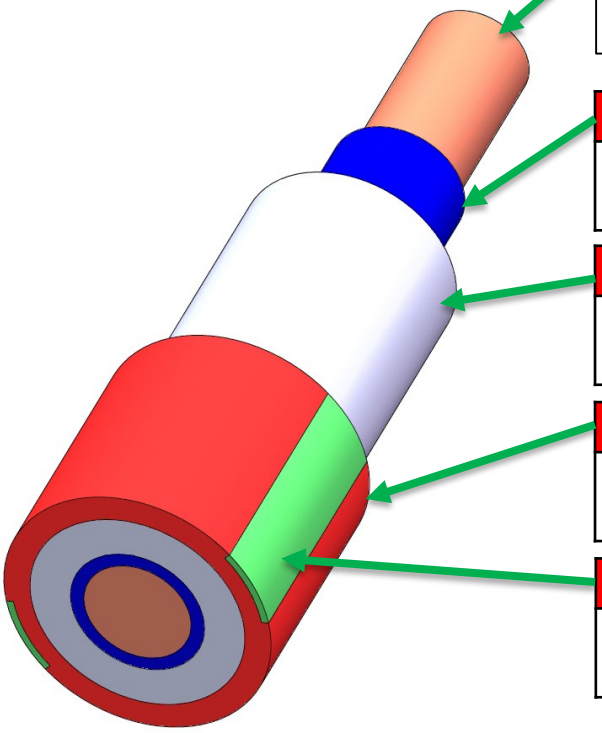
Product and extruders (cable or tube) :

cable or tube



CONDUCTOR
Ø MINI : Ø MAXI :

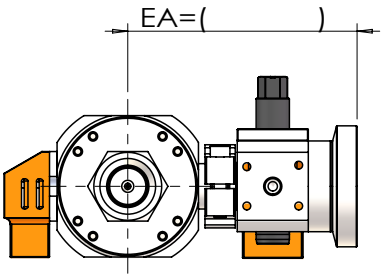
PRODUCT	Thickness :	EXTRUDER 1	
Ø MINI : Ø MAXI :	HFFR – PVC – PA – FEP – PE – XLPE – PEEK – LSOH -	TYPE :	Ø :Screw

PRODUCT	Thickness :	EXTRUDER 2	
Ø MINI : Ø MAXI :	HFFR – PVC – PA – FEP – PE – XLPE – PEEK – LSOH -	TYPE :	Ø :Screw

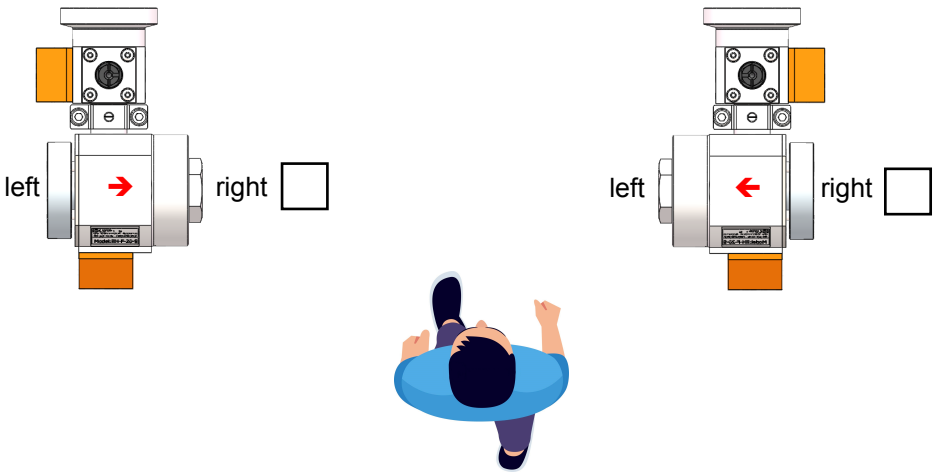
PRODUCT	Thickness :	EXTRUDER 1	
Ø MINI : Ø MAXI :	HFFR – PVC – PA – FEP – PE – XLPE – PEEK – LSOH -	TYPE :	Ø :Screw

PRODUCT	Thickness :	AUX.EXTRUDER	
% STRIPE : ..... x STRIPE	HFFR – PVC – PA – FEP – PE – XLPE – PEEK – LSOH -	TYPE :	Ø :Screw

EA distance



Working direction



Note: working / wire running direction is determined by looking on the front of the extruder screw onto the crosshead

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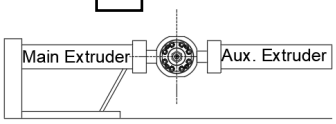
Tooling details

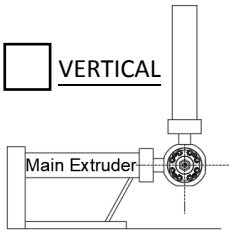
- existing toolings ☐ yes ☐ no size of tools: _____
- tooling type ☐ compression ☐ semicompression ☐ tubing
- tolerance ☐ TC ☐ steel ☐

Extruder setup

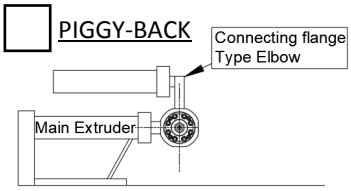
☐ BOXER



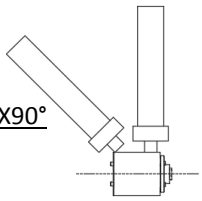
☐ VERTICAL



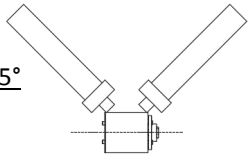
☐ PIGGY-BACK



☐ 1X45° & 1X90°



☐ 2X45°



Options:

☐ bypass:
☐ → manually driven
☐ → hydraulically driven

☐ between head / main extruder
☐ between head / secondary extruder

☐ colour changing system**

☐ adapters:
☐ → to main extruder
☐ → to secondary extruder

☐ breaker plate

☐ toolings

Sketches & annotations

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