

Company data

Your adress :

Country :

Name :

Date :

Company:

Product details

types of product

type of plastic processed

conductor Ø: min. _____ max. _____

conductor type : solid _____ stranded _____

insulation O.Ø: min. _____ max. _____

intended production speed: min. _____ max. _____

General informations

Existing line : YES NO Existing tooling : YES NO

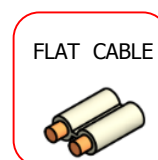
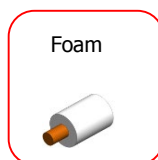
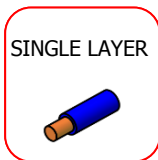
Centring system

Self-centering / fixed

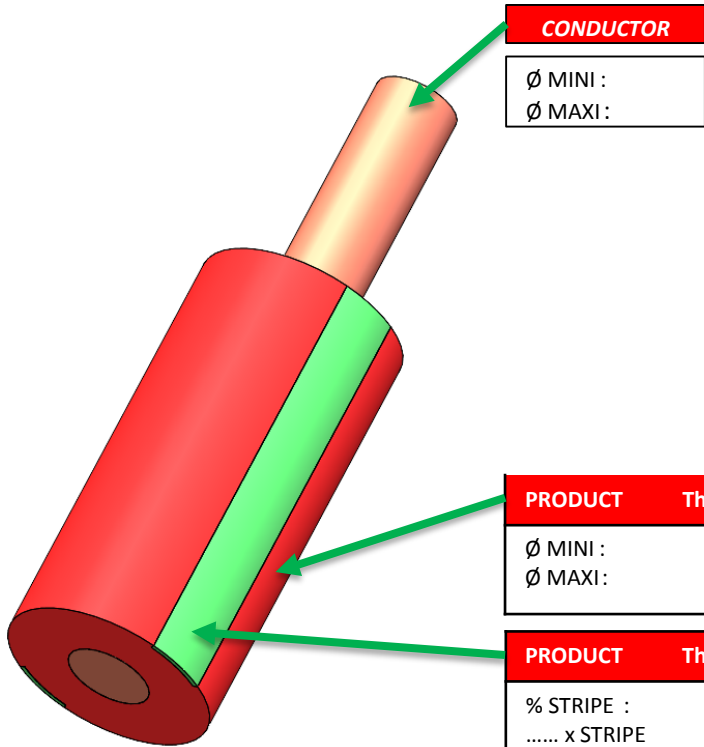
manually centered

micro-centered

Product structure



Product and extruders (cable or tube) :

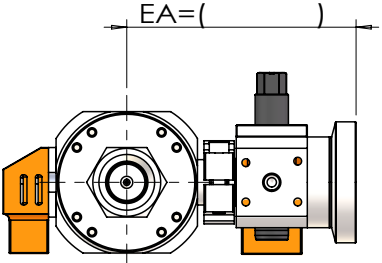


cable or tube

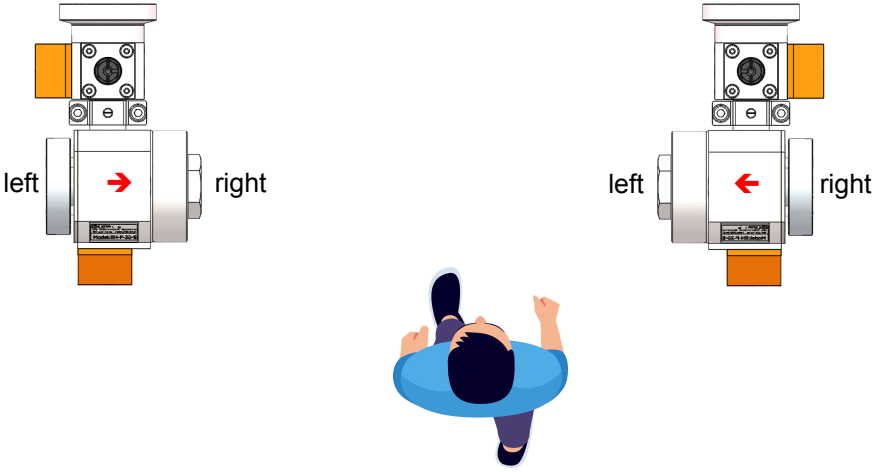
PRODUCT	Thickness :	EXTRUDER 1	
Ø MINI :	HFFR – PVC – PA – FEP – PE – XLPE – PEEK – LSOH -	TYPE :	Ø :Screw
Ø MAXI :			

PRODUCT	Thickness :	AUX.EXTRUDER	
% STRIPE :	HFFR – PVC – PA – FEP – PE – XLPE – PEEK – LSOH -	TYPE :	Ø :Screw
..... x STRIPE			

EA distance



Working direction

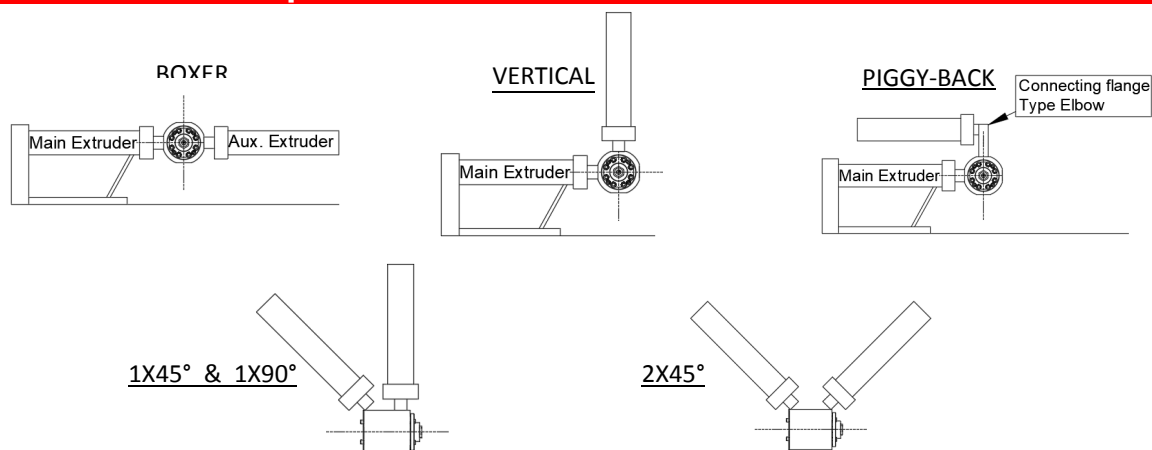


Note: working / wire running direction is determined by looking on the front of the extruder screw onto the crosshead

Tooling details

- existing toolings yes | no size of tools: _____
- tooling type compression semicompression tubing
- tolerance TC steel

Extruder setup



Options:

bypass:

→ manually driven

→ hydraulically driven

between head / main extruder

between head / secondary extruder

colour changing system**

adapters:

→ to main extruder

→ to secondary extruder

breaker plate

toolings

Sketches & annotations

